



Digi 6330-MX

LTE Router

User Guide

Revision history 90002314

Revision	Date	Description
A	April 2019	Initial release of Digi-branded version of the <i>Digi 6330-MX LTE Router User Guide</i> .
B	April 2020	<p>Update based on firmware version 20.2 release:</p> <ul style="list-style-type: none">■ With firmware release 20.2, Active Recovery has been renamed to Digi SureLink™.■ After upgrading to firmware release 20.2, if a configuration erase is performed, the Digi 6330-MX will default to Digi Remote Manager rather than to aView. <p>See Important information about upgrading to firmware version 20.2.x for further information.</p>

Trademarks and copyright

Digi, Digi International, and the Digi logo are trademarks or registered trademarks in the United States and other countries worldwide. All other trademarks mentioned in this document are the property of their respective owners.

© 2019 Digi International Inc. All rights reserved.

Disclaimers

Information in this document is subject to change without notice and does not represent a commitment on the part of Digi International. Digi provides this document “as is,” without warranty of any kind, expressed or implied, including, but not limited to, the implied warranties of fitness or merchantability for a particular purpose. Digi may make improvements and/or changes in this manual or in the product(s) and/or the program(s) described in this manual at any time.

Warranty

To view product warranty information, go to the following website:

www.digi.com/howtobuy/terms

Customer support

Gather support information: Before contacting Digi technical support for help, gather the following information:

- ✓ Product name and model
- ✓ Product serial number (s)
- ✓ Firmware version
- ✓ Operating system/browser (if applicable)

- ✓ Logs (from time of reported issue)
- ✓ Trace (if possible)
- ✓ Description of issue
- ✓ Steps to reproduce

Contact Digi technical support: Digi offers multiple technical support plans and service packages. Contact us at +1 952.912.3444 or visit us at www.digi.com/support.

Feedback

To provide feedback on this document, email your comments to

techcomm@digi.com

Include the document title and part number (Digi 6330-MX LTE Router User Guide, 90002314 A) in the subject line of your email.

Contents

Welcome

Package contents	8
Exchanging power tips	9
Hardware features	10
Bottom of Digi 6330-MX	10
Front of Digi 6330-MX	11
Back of Digi 6330-MX	11
Plug-in LTE modem	12
Device status LEDs	13
LTE status indicators	13
Signal strength indicators	14
Signal bars explained	14
Important information about upgrading to firmware version 20.2.x	15
Device defaults to Digi Remote Manager after configuration erase	15
Default SureLink configuration	17

Initial setup

Site survey	20
Site survey troubleshooting	20
Physical installation	21
Connecting to the site network with local power	21
Connecting to the site network with remote power	21
Remote power trouble shooting	21
Network integration	22
Default settings	22
Configuring device	23
Network managed configuration	23
Local configuration	23
Local device management	24
Define a custom APN	24

Getting started with aView

About aView	26
Viewing and editing group configurations	26
Upgrading firmware	26
Using remote commands	27
Learn more	27

Dual-WAN configurations

About dual WAN configuration	29
Failover	29
Connectivity monitoring	29
Carrier Smart Select	30
Load balancing	30

Interface configuration

Changing the LAN subnet	33
Creating new interfaces	33
VLAN management	34
Configure LAN port as (VLAN)	34

Wi-Fi options

About Wi-Fi configuration	39
Client mode	39
Wi-Fi as WAN	39

Firewall settings

Port forwarding	42
Packet filtering	42

Virtual Router Redundancy Protocol (VRRP)

About VRRP	44
Configuring VRRP	44

Troubleshooting

Terminal on unit	46
Using Terminal on Unit link	47
Data usage estimates	48
AT command access	49
Resetting your device	50
Out-of-band SMS commands	50
Support report	50
For firmware version 19.11.x or newer:	51
For firmware version 19.8.x or older:	51
Persistent system logs	51
LTE troubleshooting tree	53

FAQs

Regulatory guide

End user license agreement

Accessing Admin CLI

Using the Terminal on a Unit link	64
Direct ssh access	65
Command breakdown	65

Antenna notes and solutions




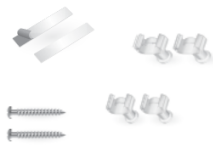
Antenna terminology	68
Physical specifications	69
Antennas tested by Digi	70
Extra-small IoT paddle antennas	71
Large external MIMO antenna (outdoor rated)	72
Flat MIMO antenna #1	73
Flat MIMO antenna #2	74
Paddle extender	75

Welcome

Package contents	8
Exchanging power tips	9
Hardware features	10
Plug-in LTE modem	12
Device status LEDs	13
LTE status indicators	13
Signal strength indicators	14
Signal bars explained	14
Important information about upgrading to firmware version 20.2.x	15

Package contents

Item	Description
	Digi 6330-MX unit
	Cellular antennas (2x)
	Ethernet cable
	Power supply

Item	Description
	Power-over-Ethernet (PoE) injector
	Temporary battery pack
	Mounting bracket
	Mounting accessories

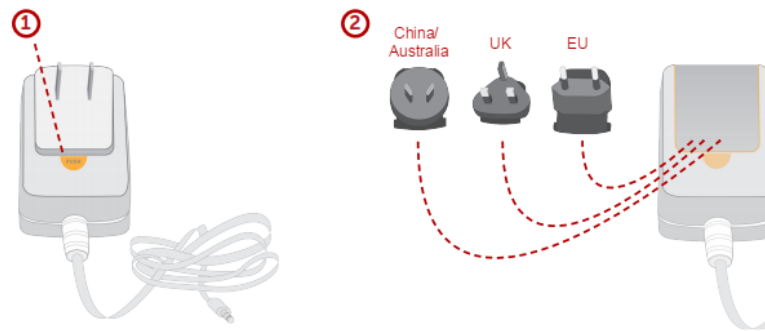
Exchanging power tips

The Digi 6330-MX may include four interchangeable plug tips that allow the Power Supply Unit (PSU) to operate in most countries. The PSU comes with the United States style plug installed.

To change the plug tip:

1. While holding down the **PUSH** button, slide the current plug tip forward.
2. Pull off the attached plug tip.

- Slide the new tip down into place until it clicks.



Note For more information regarding power-tip compatibility with global deployments, visit www.worldstandards.eu/electricity/plugs-and-sockets/.

Hardware features

Bottom of Digi 6330-MX



- Power socket
- PoE Ethernet port
- LAN Ethernet port
- WAN Ethernet port

Front of Digi 6330-MX



5. USB port

Back of Digi 6330-MX



6. Lock slot
7. Manual SIM select button
8. Erase button

The **SIM** button is used to manually toggle between the two SIM slots included in the CM module.

The **ERASE** button is used to perform device reset, and it has three modes. 1) Configuration reset, 2) Full device reset, 3) Firmware reversion:

1. Single pressing the **ERASE** button will reset the device configurations to factory default, it **will not** remove any automatically generated certificates/keys.

2. Two presses: After the device reboots from the first button press and by pressing the button again **before the device is connected** to the internet, the device configurations and generated certificates/keys will also be removed.
3. Press and hold the **ERASE** button and then power on the device will boot the firmware that was used prior to the current version.

Plug-in LTE modem

There is a label on the bottom of the Digi 6330-MX that indicates the plug-in modem IMEI number. (The modem is referred to as the **Digi 1002-CM**.)

Verify the IMEI number is an exact match to that on the plug-in modem itself, as well as the label on the device's packaging.

1. Identify the SIM 1 and SIM 2 slots. If using only one SIM card, insert it into SIM 1. A second SIM may be inserted into slot SIM 2 for an alternate wireless carrier.
2. With the antennas SMA connectors pointing outward, slide the Digi 1002-CM modem into the Digi 6330-MX cellular extender. A clicking sound will indicate it is properly inserted.



3. Slide the white plastic plate over the antenna connectors to cover the plug-in modem as shown; it will clip into place.
4. Affix the cellular antennas to the two connectors protruding from the device.



Note Be sure to use the plate with the cut outs for the antenna connectors.

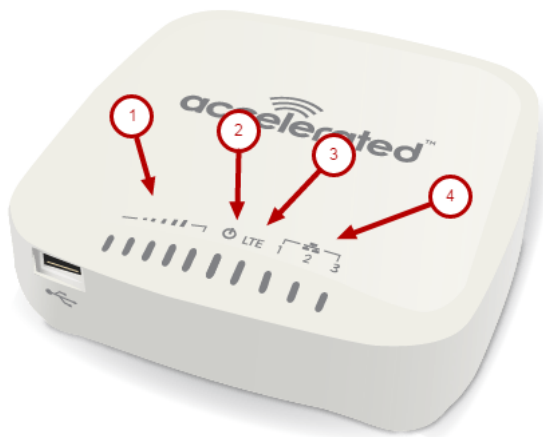
To remove the plug-in LTE modem, pinch the two vertical sides of the white clip (as shown below) and slide out the modem.



Device status LEDs









Once power has been established, your device will initialize and attempt to connect to the network. Device initialization may take 30-60 seconds. By default your Digi 6330-MX will attempt to use DHCP to establish an Internet connection either through its cellular modem or the ethernet port .

1. Indicator lights on the Wireless Strength Indicator show you the cellular network signal strength.
2. The power LED confirms the unit is receiving electricity.
3. Cellular connectivity status is indicated by the color-coded LTE light.
4. Ethernet connections are confirmed via the light corresponding to the Digi 6330-MX port number.








LTE status indicators

Network Status LED

	Solid Yellow Initializing or starting up.		Solid Green Connected to 2G or 3G and also has a device linked to a LAN port.
	Flashing Yellow In the process of connecting to the cellular network and to any device on its LAN port(s).		Flashing Blue Connected to 4G LTE and in the process of connecting to a device on its LAN port(s).
	Flashing White Established LAN connection(s) and is in the process of connecting to the cellular network.		Solid Blue Connected to 4G LTE and also has a LAN connection.
	Flashing Green Connected to 2G or 3G and is in the process of connecting to any device on its LAN port(s), or nothing is connected to the port.		Alternating Red/ Yellow Upgrading firmware. WARNING: DO NOT POWER OFF DURING FIRMWARE UPGRADE.

Signal strength indicators

Signal Bars	Weighted dBm	Signal Strength %	Quality
	-113 to -99	0 - 23%	Bad
	-98 to -87	24 - 42%	Marginal
	-86 to -76	43 - 61%	OK
	-75 to -64	62 - 80%	Good
	-63 to -51	81 - 100%	Excellent

The **weighted dBm** measurements are negative numbers, meaning the smaller negative values denote a larger number. So, for example, a **-85** is a better signal than **-90**.

Note For more information regarding how signal strength is calculated and subsequently displayed via the LED indicators, refer to [Signal bars explained](#).

Signal bars explained

The LTE signal status bars are calculated using various algorithms based on the network type it is connected to. For 4G LTE, the RSRP, SNR, and RSSI values are all factored in to determine the reported signal strength bars. For 3G networks (including HSPA+) and 2G networks, the signal strength bars are determined by the RSSI value.

4G LTE algorithm

Determine RSRP, SNR, and RSSI values separately, using the following

```
RSRP > -85, rsrp_bars=5
-95 < RSRP <= -85, rsrp_bars=4
-105 < RSRP <= -95, rsrp_bars=3
-115 < RSRP <= -105, rsrp_bars=2
-199 < RSRP <= -115, if we're connected to the cellular network, rsrp_bars=1,
if not rsrp_bars=0
```

If RSRP <= -199, then use RSSI as the value and run it through the same algorithm described above.

```
SNR >= 13, snr_bars=5
4.5 <= SNR < 13, snr_bars=4
1 <= SNR < 4, snr_bars=3
```

```
-3 < SNR < 1, snrBars=2  
-99 < SNR <= -3, if we're connected to the cellular network, snrBars=1, if not  
snrBars=0
```

Once the snrBars and rsrpBars are determined, use the lesser of the two. That is the reported signal strength bars.

3G algorithm

Determine RSSI signal strength.

```
RSSI > -80, bars=5  
-90 < RSSI <= -80, bars=4  
-100 < RSSI <= -90, bars=3  
-106 < RSSI <= -100, bars=2  
RSSI <= -106, if we're connected to the cellular network, bars=1, if not bars=0
```

bars is then reported as the signal strength bars.

2G algorithm

Determine RSSI signal strength.

```
RSSI > -80, bars=5  
-89 < RSSI <= -80, bars=4  
-98 < RSSI <= -89, bars=3  
-104 < RSSI <= -98, bars=2  
RSSI <= -104, if we're connected to the cellular network, bars=1, if not bars=0
```

bars is then reported as the signal strength bars.

Important information about upgrading to firmware version 20.2.x

Device defaults to Digi Remote Manager after configuration erase

With firmware version 20.2.x, the default cloud-based management service for the Digi 6330-MX device is Digi Remote Manager.

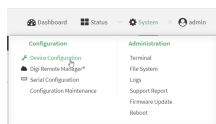
Digi 6330-MX devices upgraded from a firmware version prior to 20.2.x to firmware version 20.2.x or greater will retain their central management configuration. Therefore, if the device was previously configured to use aView for central management, it will continue to use aView after upgrading to 20.2.x or greater.

However, if you erase the configuration of a device that was upgraded from a firmware version prior to 20.2.x, it will default to using Digi Remote Manager for cloud-based central device management. You must reset the cloud configuration to use aView after a configuration erase.

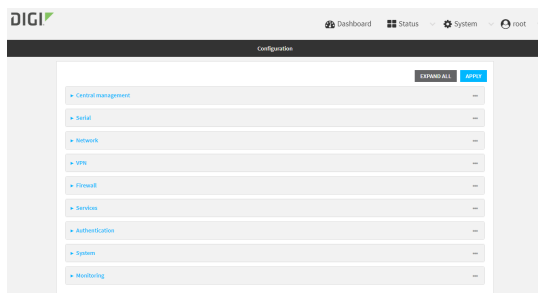
Reset the cloud-based management service to aView

To the cloud-based management service to aView:

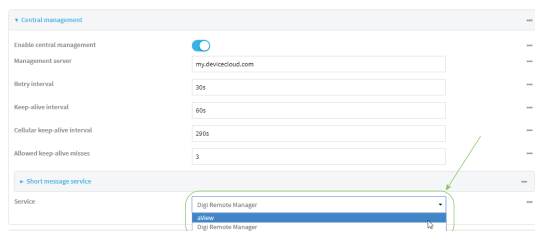
1. Log into the Digi 6330-MX WebUI as a user with full Admin access rights.
2. On the menu, click **System**. Under **Configuration**, click **Device Configuration**.



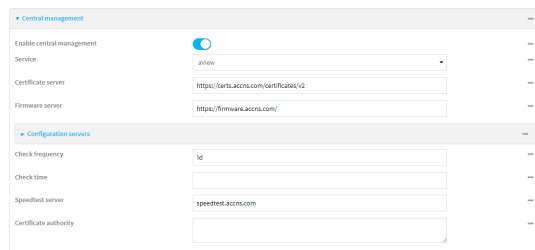
The **Configuration** window is displayed.



3. Click **Central Management**.
4. Click **Enable central management**, if it central management is not already enabled.
5. For **Service**, select **aView**.



The Central management pane refreshes with the default aView configuration.

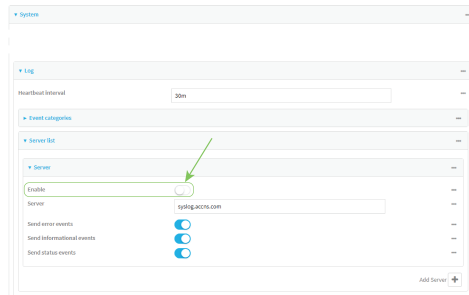


Review the default configuration. Generally, the default configuration should not be changed.

6. Enable the syslog server.

If the syslog server is not enabled and set to syslog.accns.com, the device will be able to connect to aView and receive configuration updates, but unless the aView configuration updates set the syslog server, the device will not be able to send any metrics or logs to aView.

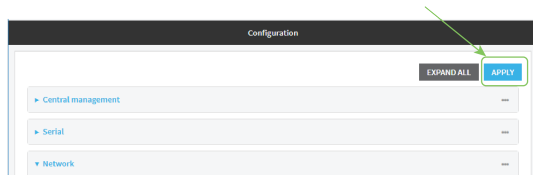
- a. Click **System** > **Log** > **Server list** > **Server**.
- b. Click **Enable**.



- c. Verify that **Server** is set to **syslog.accns.com**.
- d. (Optional) Select the event types to be sent to aView.

7. Click **Apply** to save the configuration and apply the change.

The **Apply** button is located at the top of the WebUI page. You may need to scroll to the top of the page to locate it.



Default SureLink configuration

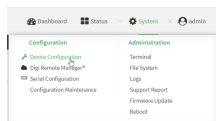
With firmware version 20.2.x, Active Recovery has been renamed to SureLink. After upgrading from a firmware version prior to 20.2.x to firmware version 20.2.x or greater, your existing Active Recovery configuration will remain in place. The only change will be that the feature is renamed from Active Recovery to SureLink.

However, if you erase the configuration of a device that was upgraded from a firmware version prior to 20.2.x, it will use the default SureLink settings. The default SureLink settings are:

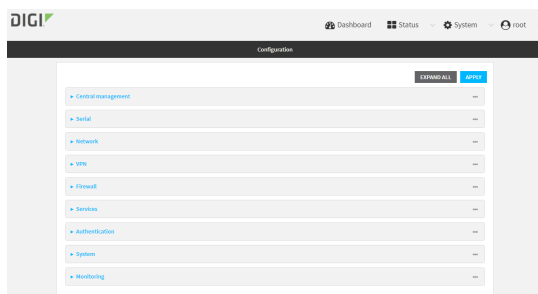
Interface	Status	Action
Default wireless WANs (Modem)		
IPv4	Enabled	Restart interface
IPv6	Disabled	
Default WANs		
IPv4	Enabled	Restart interface
IPv6	Disabled	

If the device is configured to synch with aView, it should get the correct SureLink configuration from aView. If not, you can configure SureLink by using the local WebUI:

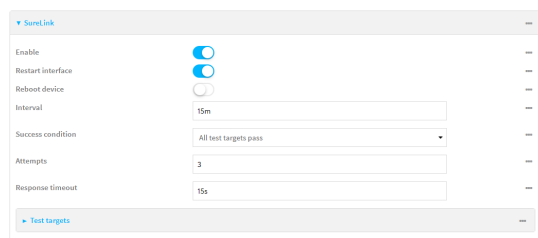
1. Log into the Digi 6330-MX WebUI as a user with full Admin access rights.
2. On the menu, click **System**. Under **Configuration**, click **Device Configuration**.



The **Configuration** window is displayed.



3. Click **Network > Interfaces**.
4. Click to expand a WAN or WWAN (Modem).
5. After creating or selecting the WAN or WWAN, click **IPv4** (or **IPv6**) > **SureLink**.



6. Make any necessary configuration changes.
7. Click **Apply** to save the configuration and apply the change.

The **Apply** button is located at the top of the WebUI page. You may need to scroll to the top of the page to locate it.



Initial setup

Site survey	20
Site survey troubleshooting	20
Physical installation	21
Network integration	22
Default settings	22
Configuring device	23
Local device management	24
Define a custom APN	24

Site survey

A cellular site survey is not necessary if your anticipated installation location is known to have strong cellular signal strength. If you are unsure of available cellular signal strength or are choosing between several installation locations, follow the below instructions to perform a site survey to determine your best possible installation location. After the optimal location has been determined, set up the Digi 6330-MX with either the power supply unit or the PoE injector cable.

1. During a site survey it is useful to use the included battery pack instead of the power supply unit to power the Digi 6330-MX. The battery pack will power your device for approximately two hours while you perform your site survey. The battery pack is not rechargeable and should be properly disposed of after use.
2. Move the Digi 6330-MX to different locations within your site to determine the best compromise between signal strength and installation constraints. Since cellular signal strength may fluctuate, it is important to wait at each location for 1 minute while observing the signal strength indicator on the front of the device. Minimum cellular signal strength for proper operation is 2 bars.
3. After the optimal location has been determined, remove the battery pack and connect either the main power supply unit or PoE injector cable (see [Physical installation](#)).

Note After the optimal location has been determined, set up the Digi 6330-MX with either the power supply unit or the PoE injector cable.

Site survey troubleshooting

If you are unable to verify a location with a strong cellular signal:

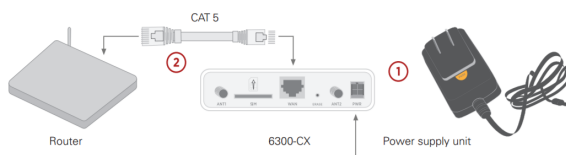
- Verify your SIM has been activated with your cellular operator.
- If cellular signal isn't indicated on the Digi 6330-MX indoors, then take the device outdoors to verify that your cellular network operator has coverage in your location.
- If the outdoor cellular signal strength is less than 2 bars, it may be necessary to connect using a different cellular network operator. This requires an activated SIM from the alternate cellular network operator.
- Try the device/antennas in different orientations and away from other nearby electronic equipment at each test location.

Note LTE requires the use of both antennas & antennas will usually give better performance when vertical.

- Refer to [Device status LEDs](#) to use Digi 6330-MX indicator lights to aid in diagnosis.

Physical installation

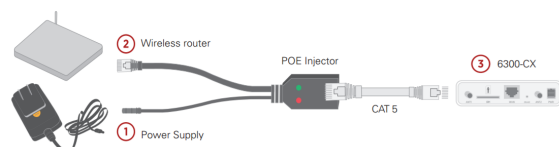
Connecting to the site network with local power



1. Plug the power supply unit into an AC power outlet
2. Connect the PSU to the Digi 6330-MX.

Connecting to the site network with remote power

If your device needs to be positioned some distance from either the nearest AC power outlet or site network equipment, using the included passive Power-over-Ethernet (PoE) injector will simplify the installation cabling and allow for improved cellular signal strength. The POE injector cable allows the DC power and Ethernet connection to be run to the Digi 6330-MX via the Ethernet connection only.



1. Plug the power supply unit into an AC power outlet and connect to the PoE injector.
2. Connect an Ethernet cable from the RJ45 socket/jack on the PoE injector, (marked **POE**), to the Ethernet port of the device.
3. Run another Ethernet cable from the PoE injector LAN port to the client device that will be associated with the Digi 6330-MX first Ethernet port (marked **1/POE**).

Remote power trouble shooting

The LED marked **IN** will illuminate when the PoE injector is receiving power from the PSU. The LED marked **OUT** lights up green when an Ethernet connection is recognized by the Digi 6330-MX.

If the **IN** LED is not illuminated check the following:

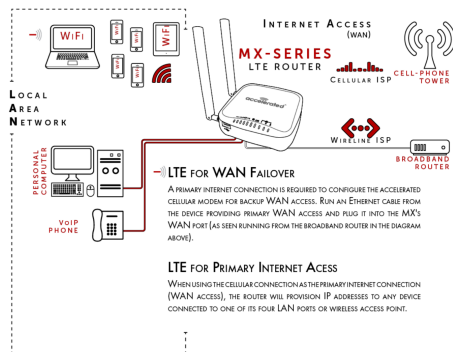
- Ensure that the PSU is plugged into an AC power outlet and is receiving power.
- Ensure that the PSU power plug is correctly connected to the POE injector cable power input socket.

If the **OUT** LED is not illuminated after connecting to the Digi 6330-MX, verify the integrity of the Ethernet cable.

Note The PoE injector must be connected to LAN port 1 on the Digi 6330-MX for the device to properly receive power.



Network integration



Note The Digi 6330-MX is WiFi-Enabled; the Digi 6335-MX does not offer WiFi capabilities.

A second internet connection must be available for cellular failover.

When integrating a second Internet connection for cellular failover, connect the alternative ISP to port 3. This interface (port 3) is configured for WAN access by default though ports can be reconfigured as necessary.

Default settings

Option	Default settings
Ethernet ports	<ul style="list-style-type: none"> Ports 1 is configured as a LAN ports and will issue an IP address via DHCP to client devices. Port 2 is configured as a WAN port and will accept a DHCP IP address from the existing local network router.

Option	Default settings
Interface priorities	<ul style="list-style-type: none"> ■ WAN set at a metric of 1 <hr/> <p>Note This metric sets the WAN port as the Digi 6330-MX primary network connection.</p> <hr/> <ul style="list-style-type: none"> ■ Modem (cellular) at a metric of 3
Modem configuration	<ul style="list-style-type: none"> ■ SIM failover after 5 attempts ■ Carrier Smart Select enabled
Network settings	<ul style="list-style-type: none"> ■ LAN subnet of 192.168.2.1/24 ■ DHCP enabled ■ Source NAT enabled (outbound traffic)
Wi-Fi settings	<ul style="list-style-type: none"> ■ SSID = Accelerated 6330-MX ■ Password = Accelerated! ■ Channel = Automatic
WAN failover conditions	<ul style="list-style-type: none"> ■ Connectivity monitoring enabled for WAN ■ HTTP and Ping test: 4 attempts set a 30s interval
Security policies	<ul style="list-style-type: none"> ■ Packet Filtering set to block all inbound traffic ■ SSH, Web Admin, and Local GUI access enabled

Configuring device

Network managed configuration

Your Digi 6330-MX has the capability to automatically sync and receive all settings from a centralized cloud management tool, aView.

The aView management portal provides the following capabilities:

- Monitoring details including signal strength, network connectivity details (RSRP, CNTI, RSRQ, Ec/Io, and so on), SIM card details (IMEI, IMSI, ESN, and so on), data transmitted/received, and more.
- Email notifications based on connectivity, device firmware, and signal strength.
- Remote control.
- Out of band SMS recovery.

Devices using aView typically require no additional configuration or set-up.

Local configuration

If your Digi 6330-MX is not provisioned in aView, it will use a default local configuration profile which will enable basic cellular connectivity (primary or backup) to your device.

To change any default settings for a Digi 6330-MX not provisioned in aView refer to [Local device management](#).

Local device management

Note Digi recommends you manage your device centrally using aView.

If you are not using the aView portal, you must manage and configure your device via the local interface.

Connect to the device using its Gateway IP address **192.168.210.1** by default.

Username: **root**

Password: **default**

Once logged in via the local web interface, click on the **Configuration** link. You will initially be shown a limited set of configuration options. Start by enabling local management of the device.

1. Uncheck box next to **Enable central management**.
2. (optional) If this is the first time the device has been configured, you will also need to update the default user's password, under **Users -> admin -> Password** or **Users -> root -> Password**.
3. Click **Save**.

After saving the profile, the device will no longer attempt to sync with aView and a full range of available configuration options will be visible. Clicking the down arrow next to the name of a configuration option will display a pop-up providing help details about that option, including any default values.

The local management portal offers the same configuration options as aView, although changes made here will not sync with the cloud.

Note Passwords are case sensitive. (The default credentials are all lower case.)

Define a custom APN

If your device is unable to sync with aView because the device cannot establish a cellular connection without a custom APN, it will need to be managed locally before remote configuration will be possible.

To do so:

1. Connect to the device's local UI by navigating to its default gateway address in a web browser.
2. From the **Configuration** tab, enter the name of the APN that should be associated with this device.
3. Optional: If the custom APN requires a specific username and password, input those into the corresponding fields.
4. Click the **Save** button to finalize any changes.

Getting started with aView

- About aView 26
- Viewing and editing group configurations 26
- Upgrading firmware 26
- Using remote commands 27
- Learn more 27

About aView

The following actions are typically performed by your network administrator.

Changes can be made either at the device or group level. Select override from any given menu item to edit its inherited value, or navigate to the Digi 6330-MX group configuration page to update the config profile shared between all devices belonging to this group.

It is recommended that aView centrally manages the Digi 6330-MX devices; only resort to local management as necessary. For any questions regarding how to access aView, please contact Digi support or your purchasing partner.

Viewing and editing group configurations

To bring up a device in the configuration portal:

1. Use the search bar to filter devices by **MAC address**.

Note The device MAC address is on its bottom label.

2. Select the MAC address of your unit and bring up its **Details** page.
3. Navigate to the **Configuration** tab of the left-side menu.
4. Follow the **Edit Group Configuration** link.
5. Adjust the necessary settings, clicking the Update button to apply any changes.

Devices will automatically apply configuration updates after the next daily sync (1am UTC by default). Refer to [Using remote commands](#) for details on how to apply changes sooner.

Upgrading firmware

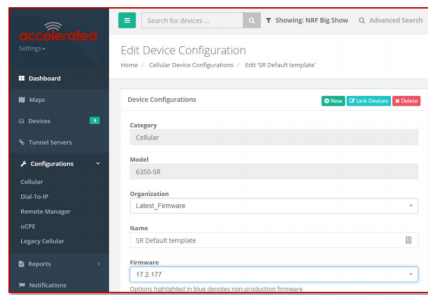


WARNING! When the Digi 6330-MX is updating firmware, its LEDs will flash red and yellow. Do NOT remove power from the device during this process.

To view or select new firmware:

1. Navigate to the **Configuration** tab of the left-side menu.
2. Follow the **Edit Group Configuration** link.
3. Locate the **Firmware** pull-down menu.
4. Select on the intended version and wait for the settings to finish loading.

- Click on the **Update** button at the bottom of the page to confirm firmware selection.



→ **CAUTION:**
IF FLASHING RED/YELLOW
DO NOT REMOVE POWER



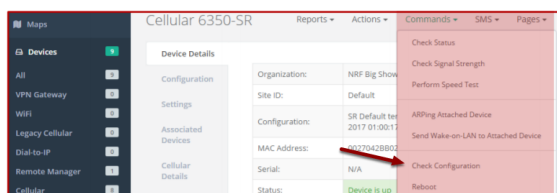
Using remote commands

aView maintains a connection to all online client devices registered with the service.

Using this tunnel, network administrators can send a specific set of remote commands that will be received immediately as opposed to waiting to check in and apply any changes propagated from the cloud. The following remote commands are available:

- Check Status
- Check Signal Strength
- Perform Speed Test
- ARPing Attached Device
- Send Wake-on-LAN to Attached Device
- Check Configuration
- Reboot

Remote commands must be sent to each device in question. To do so, browse to the **Device Details** screen and select the desired option from the **Commands** pull-down.



Note Select the **Check Configuration** menu option to update a device immediately.

Learn more

Details on using aView can be found in the [aView User Guide](#).

Dual-WAN configurations

- About dual WAN configuration29
- Failover29
- Connectivity monitoring29
- Carrier Smart Select30
- Load balancing30

About dual WAN configuration

The Digi 6330-MX is a Dual-WAN device, meaning it has two interfaces capable of providing Internet access by default -- its WAN Ethernet port and the plug-in cellular modem -- though additional LAN ports may even be reconfigured for supplemental Internet access. Active WAN connections can provide both failover and load balancing per user-defined parameters.

Failover

By default, this allows the plug-in modem to serve as a secondary (backup) WAN that becomes the active connection once the Ethernet WAN port is detected as offline. The Digi 6330-MX then monitors the offline connection to see when it comes back online, which prompts the backup interface to once again become inactive.

Each interface has a **Metric** value associated with its IPv4 configuration. The example on the left of this page is associated with the WAN interface, which will take priority over all other interfaces by default (as seen by its Metric value of **1**).

Connectivity monitoring

Note Both tests are set via the default group config in aView—it is not built into the firmware. Devices that have not synced with aView will not have these tests enabled by default.

To properly trigger a failover (or failback) scenario, test parameters must be defined to monitor the primary connection. Both a Ping and HTTP test come built into the Digi 6330-MX WAN port configuration by default. After 4 failed attempts, the secondary connection will take over Internet access for the Digi 6330-MX. Similarly, the monitoring tests trigger the restoration of the primary WAN connection when they detect that the interface with a higher metric has come back up.

Note Best practices dictate that redundant tests (with divergent failure conditions) will be the best way to ensure proper connectivity monitoring and active recovery. With only a single test type, false positives could be reported. Two different tests are recommended to prevent false positives.

IPv4 ▾

Enable ▾ ☒

Interface type ▾ DHCP address ▾

Metric ▾ 1

Weight ▾ 10

Management Priority ▾ 0

Connectivity monitoring ▾

Enable ▾ ☒

Restart interface ▾ ☒

Reboot device ▾ ☐

Interval ▾ 30s

Success condition ▾ One test target ▾

Attempts ▾ 4

Response timeout ▾ 5s

Test targets ▾

1. Test target ▾

Test type ▾ P ▾

Ping host ▾ 128. ▾

Ping payload size ▾ 20

2. Test target ▾

Test type ▾ H ▾

Web servers ▾ https: ▾

Carrier Smart Select

Note If one of the SIM cards requires a custom or unique APN, you will need to add this APN into the Digi 6330-MX config under the **Modem > APN** option.

By default, the Digi 6330-MX plug-in modem is set up for automatic SIM selection. That is, if the Digi 6330-MX is unable to connect with the SIM in slot 1, after a specified number of failures (5 by default) the Digi 6330-MX will automatically switch to use the SIM in slot 2. For this setup, you will need two SIM cards enabled, provisioned, and installed in the plug-in modem's SIM slots. The two cards can be from the same carrier or from different carriers.

Load balancing

Traffic can be balanced between the Ethernet and Cellular WAN interfaces. This feature, often referred to as load balancing, uses an interface's **Weight** value -- this is defined under the IPv4 expandable menu. The interfaces being balanced must share the same **Metric** value.

It is important to note that the two SIM slots cannot be leveraged simultaneously for load balancing; the load must be shared between the cellular modem and the wireless internet connection. The **Weight** of an interface establishes its proportional contribution relative to the weight of its complimentary interface.

For example, setting the Ethernet WAN to a weight of **20** and the Cellular WAN to a weight of **5** establishes a **4:1** ratio—the Ethernet interface will handle 4 times the amount of data with this configuration.

Interface configuration

Changing the LAN subnet	33
Creating new interfaces	33
VLAN management	34
Configure LAN port as (VLAN)	34

Changing the LAN subnet

The default subnet—**192.168.2/24**—is set in the IPv4 Address field of the LAN interface, and can be adjusted to any range of private IPs by completing the following steps:

1. Expand the configuration page to **Network > Interfaces**.
2. Select the **LAN** interface that needs to be adjusted and expand its IPv4 entry.
3. The **Address** field contains the range of IPs available for assignment.

Note The subnet mask must also be specified.

Changes made to the IPv4 Address must also be updated in the DHCP server entry to preserve functionality.

The screenshot displays a configuration window for a network interface. At the top, there is a 'Sample' dropdown menu. Below it, several settings are listed: 'Enable' (checked), 'Interface type' (set to 'Ethernet'), 'Zone' (set to 'Any'), and 'Device' (a dropdown menu with a red dashed box around it and the text 'Required value' below it). Below these settings is a section for 'IPv4' configuration, which is also expanded. This section includes: 'Enable' (checked), 'Interface type' (set to 'Static'), 'Address' (a dropdown menu with a red dashed box around it and the text 'Required value' below it), 'Default gateway' (an empty text field), 'Metric' (set to '0'), 'Weight' (set to '10'), and 'Management Priority' (set to '0'). At the bottom of the IPv4 section, there are several expandable options: 'DNS servers', 'DHCP server', 'DHCP relay', and 'Connectivity monitoring'.

Creating new interfaces

Additional interfaces may be configured to further differentiate port functionality:

1. Expand the configuration page to **Network > Interfaces**.
2. Name the new **Interface** using the text field at the bottom of the list, clicking the **Add** button to continue.
3. Ensure the appropriate settings are entered into the new collapsible section generated for the interface:
 - The **Enable** checkbox must remain selected.
 - **Interface Type** will stay **Ethernet**.
 - The default **Zone**, "Any," suffices unless security policies necessitate a different selection.
 - **Device** establishes which port(s) are assigned to the new interface.
 - Expand the **IPv4** category to specify the Interface type and the desired address range.
 - Additional settings for **DNS** and **DHCP** configuration can be adjusted as necessary.
 - Refer to [Failover](#) for information on **Connectivity Monitoring**.

Note This assumes a static (private) IP is desired for the interface.

VLAN management

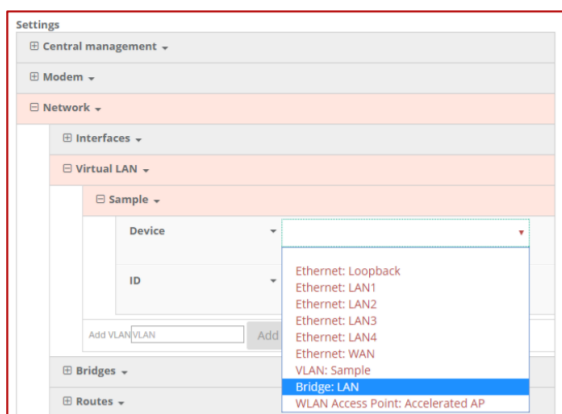
Before creating a Virtual LAN route for the Digi 6330-MX, be sure that its corresponding **LAN** interface has been configured (see [Creating new interfaces](#)).

The interface's **Device** must be set to only include the port(s) that will be utilizing the VLAN designation. Use the pull-down menu to specify an individual Ethernet LAN port, or choose the **"Bridge: LAN"** option to assign all four ports.

Once the interface is created, it will be selectable as a Device in the VLAN's pulldown menu.

Separate VLANs by assigning each a unique **ID** number.

Note For guidance on how to create bridges with less than four ports, see [Configure LAN port as \(VLAN\)](#).



Configure LAN port as (VLAN)

Goal

To set up a VLAN to separate network traffic on one LAN port from all other LAN interfaces.

Setup

This example assumes the LAN ports are operating with default settings that provide DHCP connectivity to devices connected to the Digi 6330-MX LAN ports.

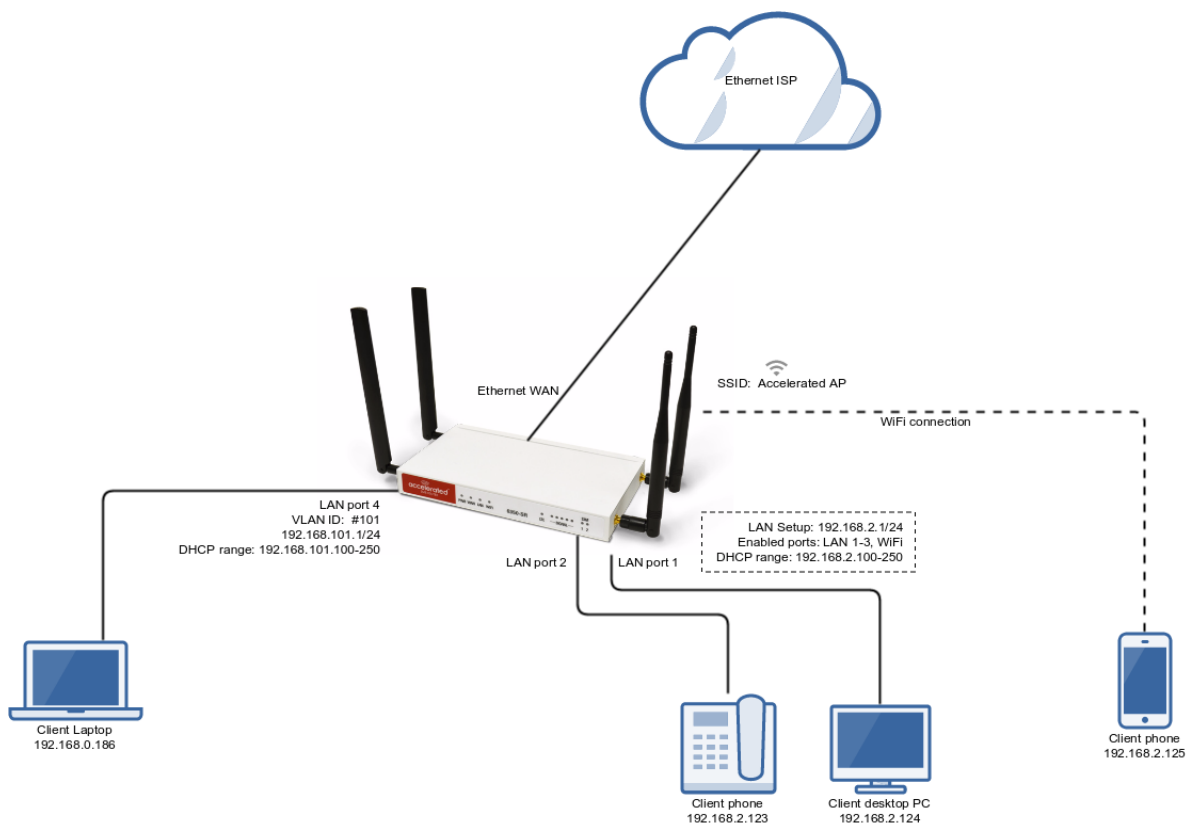
To set up the VLAN, you need the following:

- IP address range for the VLAN subnet.
- LAN Ethernet port or SSID you want to separate onto the VLAN interface.

Sample

The following diagram shows a sample setup of a 6350-SR with LAN port 4 separated from the other LAN ports and placed in a VLAN with ID #101.

VLAN 101 is configured to hand out IP addresses within the 192.168.101.100 - 192.168.101.250 range, with a gateway IP of 192.168.101.1/24.



Sample configuration

Open the configuration profile for the 6350-SR and make the following changes.

Under **Network -> Virtual LAN**:

1. Create a new entry named **test**.
2. Select the desired LAN interface under the **Device** drop-down.
3. Type in the desired VLAN ID number in the **ID** field.

Under **Network -> Interfaces**:

1. Create a new entry named **vlan##**, where **##** is the number of the VLAN ID.
2. Select **VLAN: test** in the **Device** drop-down.
3. Type in the desired IP address and subnet in the **Address** field.
4. Under **DHCP server**, ensure the **Enabled** option is checked and the DHCP lease range start and end values match the desired DHCP range.

Under **Network -> Bridges -> LAN -> Devices**:

- Remove **Ethernet: LAN4** from the LAN bridge.

Central management

Modem

Network

Interfaces

Loopback

Default IP

Default Link-local IP

Accelerated View endpoint

Modem

LAN

WAN

vlan101

Enable

Interface type

Zone

Device

IPv4

Enable

Interface type

Address

Default gateway

Metric

Weight

Management Priority

DNS servers

DHCP server

Enable

Lease time

Lease range start

Lease range end

DHCP relay

Connectivity monitoring

IPv6

MAC address whitelist

Add Interface

Virtual LAN

test

Device

ID

Add VLAN

Bridges

LAN

Enable

STP

Wi-Fi options

Note The following information applies only to the Digi 6330-MX. the Digi 6335-MX does not offer Wi-Fi capabilities.

About Wi-Fi configuration	39
Client mode	39
Wi-Fi as WAN	39

About Wi-Fi configuration

Per the default configuration profile, there will be one available SSID.

WiFi-enabled Digi 6330-MXs can broadcast up to a total of 8 WLAN SSIDs simultaneously. To create additional SSIDs or to change the configuration of existing ones:

1. Navigate to the device (or group) **Configuration** page.
2. Expand **Network > WiFi**.
3. Verify that **Enabled** is selected and adjust the **Channel** and **Beacon** interval if necessary.
4. Expand the **Access Points** menu to view existing SSIDs or create new ones.
5. Each WLAN AP is listed as its own collapsible menu featuring:
 - Enabled status box
 - SSID
 - SSID Broadcast
 - Encryption type
 - Pre-shared key
6. To create a new AP, specify its name in the corresponding text field and click the **Add** button.

Client mode

In addition to serving as an independent WLAN Access Point, the Digi 6330-MX Wi-Fi can broadcast in **Client Mode** to serve as a supplemental AP to relay Wi-Fi originating from another Wi-Fi-enabled router by entering that network SSID and pre-shared key.

Wi-Fi as WAN

Client Mode can also be used to leverage the Digi 6330-MX Wi-Fi to relay Internet access (WAN) provided by another router's wireless AP.

Before configuring the Digi 6330-MX for Wi-Fi-as-WAN (WaW) Client Mode, identify the SSID that the Digi 6330-MX should connect to, including its broadcasting channel, authentication details for the SSID, and interface prioritization for the WaW connection (that is, should it take precedence over the WAN Ethernet port).

1. Under **Network > WiFi > Client mode connections**, create a new entry named **testclient**. The name can be different if desired.
2. Enter the **Channel** and **authentication credentials** for the SSID of the secondary wireless router.
3. Under **Network > Interfaces**, create a new entry named **WiFiasWAN**.

Note For details on how to create new interfaces, see [Creating new interfaces](#).

4. Set the **Zone** for the new interface to **External**.
5. Set the **Device** for the new interface to **WLAN Client: testclient**.
6. Under **IPv4**, set the Interface type to **DHCP address**. **NOTE:**

Note This will trigger the Digi 6330-MX to obtain a DHCP connection to the secondary wireless router's SSID network.

7. Click **Save**.

Firewall settings

The Digi 6330-MX can function as a stateful firewall. Firewall configuration options leverage two key security measures:

Port forwarding	42
Packet filtering	42

Port forwarding

Remote computers can access applications or services hosted on a local network with the Digi 6330-MX by setting up port forwarding. It provides mapping instructions that direct incoming traffic to the proper device on a LAN.

To configure port forwarding:

1. Under **Firewall > Port Forwarding**, click the **Add** button.
2. Select the relevant **LAN Interface**.

Note Select **LAN** unless custom interfaces were configured.

3. The **IP version** and **Protocol** can be left at their default values unless changes are required by the request being serviced by this port-forwarding configuration.
4. Specify the public-facing **Port** for remote access.
5. In the **To** fields, specify the **port** and **IP address** associated with the intended destination device.
6. If necessary, expand the **Access Control List** to create a white list that determines which devices are authorized to leverage this particular forwarding route.

Note Both individual IP addresses and entire zones may be white listed.

Packet filtering

Enabled by default, packet filtering will monitor traffic going to and from the Digi 6330-MX. The predefined settings are intended to block unauthorized inbound traffic while providing an unrestricted flow of data from LAN to WAN.

Virtual Router Redundancy Protocol (VRRP)

About VRRP	44
Configuring VRRP	44

About VRRP

Virtual Router Redundancy Protocol (VRRP) is a networking protocol used to configure devices as a hot standby for a primary router, where a backup device will only start routing traffic after the network detects that the primary device is offline (using parameters set by VRRP).

Configuring VRRP

To link multiple devices together, each must be configured with the same Router ID within aView. Refer to the following step-by-step guidance for more information:

1. Expand **Network > VRRP**.
2. In the **Add VRRP Instance** text field, enter a name for the entry.
3. **Enable** the instance.
4. Specify an **Interface**—this will typically be set to **LAN**, meaning all four LAN ports.
5. Set the **Router ID** to match the number designated for this instance.
6. **Priority** establishes the order in which backup devices step in for offline routers.
7. The **Password** is a shared string of characters that must be entered for each device to authorize its integration into the VRRP instance.

Note A higher number establishes higher priority. Refer to the [Creating new interfaces](#) for more info on custom interfaces.

The screenshot displays the VRRP configuration page. At the top, there's a 'VRRP' header with a dropdown arrow. Below it is a 'Sample' section with a dropdown arrow. The main configuration area includes several fields: 'Enable' with a checked checkbox, 'Interface' set to 'Interface: LAN', 'Router ID' set to '50', 'Priority' set to '100', and 'Password' with a masked input and a 'Show' button. Below these is a 'Virtual IP addresses' section with a 'Virtual IP' dropdown and a 'Required value' label. At the bottom, there's an 'Add Virtual IP' button and an 'Add VRRP instance' section with a text input and an 'Add' button.

Troubleshooting

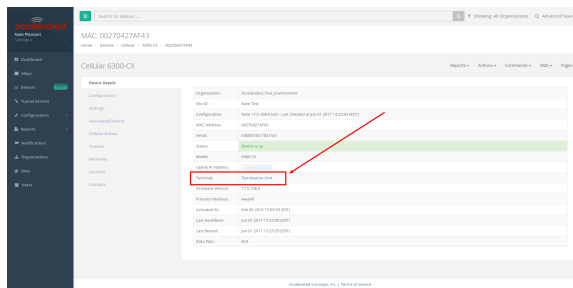
Terminal on unit	46
Using Terminal on Unit link	47
Data usage estimates	48
AT command access	49
Resetting your device	50
Out-of-band SMS commands	50
Support report	50
Persistent system logs	51
LTE troubleshooting tree	53

Terminal on unit

Goal

To access the console of the Digi 6330-MX using the **Terminal on Unit** link presented in aView for the device.

Note **Terminal on Unit** leverages the management tunnel established between the Digi 6330-MX and aView. For details on the monthly data usage for this access, see [Data usage estimates](#).



Setup

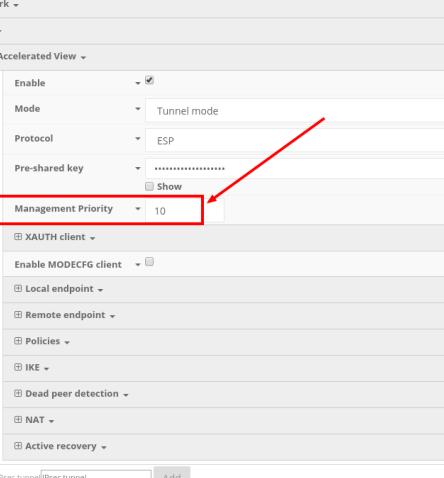
For this setup, you need access to aView and a Digi 6330-MX online and syncing with aView. If you see the Digi 6330-MX listed as up (green status) in aView, you are good to go.

Details

Note aView uses the IPSec tunnel the Digi 6330-MX establishes to **remote.accns.com** to provide terminal access to the console of the Digi 6330-MX. For details on the monthly data usage for this access, see [Data usage estimates](#).

The following configuration sets up the Digi 6330-MX to report its IPSec tunnel local IP address as the management IP that aView can then use to access its console.

Open the configuration profile for the Digi 6330-MX. Under **IPSec -> aView**, set the **Management priority** to **10**. This gives the aView IPSec tunnel the highest priority management interface, which it then reports to aView as the IP that can be used to access its console.



The screenshot shows the Cisco Meraki configuration interface for an IPsec tunnel. The 'Accelerated View' section is expanded, displaying various settings. The 'Management Priority' dropdown menu is highlighted with a red box and set to '10'. A red arrow points from this dropdown to the 'Add' button at the bottom of the page.

Central management ▾

Modem ▾

Network ▾

IPsec ▾

Accelerated View ▾

Enable ☒

Mode ▾ Tunnel mode

Protocol ▾ ESP

Pre-shared key
☐ show

Management Priority ▾ 10

XAUTH client ▾

Enable MODECFG client ☐

Local endpoint ▾

Remote endpoint ▾

Policies ▾

IKE ▾

Dead peer detection ▾

NAT ▾

Active recovery ▾

Add IPsec tunnel Add

Firewall ▾

Services ▾

Once you apply the new configuration to the Digi 6330-MX, reboot the device so it rebuilds the IPsec tunnel and reports the new IPsec local IP address to aView. You can verify that aView is using the IPsec local IP as the management IP by looking at the **Uplink IP address** on the **Device Details** tab. This value should be set to a **172.x.x.x** IP address.

[illegible]

Using Terminal on Unit link

Once the correct management IP is reported from the Digi 6330-MX to aView, click the **Terminal on Unit** to open a page on aView that provides access to the Digi 6330-MX console. Log in as a user that has admin access.

[illegible]

Note There is a known issue where the predictive/auto-correct feature of the Google keyboard renders it incompatible with the Terminal page. If you access the above Terminal with an Android phone or tablet, you will need to use a keyboard other than the native Google keyboard.

Data usage estimates

The Digi 6330-MX is sensitive to the data usage on a customer's wireless data plan. Careful consideration was applied to add reporting, alerting, and remote control features through the best-of-breed aView cloud management system. Please note that even though the service was designed with standard reporting/ control intervals these values can be adjusted downward to obtain near-zero data utilization or, conversely, remote services can be tuned up for more aggressive monitoring at the expense of additional data utilization. The current aView architecture requires that all devices have a minimum of 1 publicly reachable IP address to access cloud-based features (see below).

Note These values are estimates to be used for planning purposes—the actual carrier data measurement may vary.

Data Consumption for aView Services

Service/function	Status/interval	Usage	Notes
Cloud-based Reporting/ Configuration	Standard (every 30 min)	3MB (per month)	Includes one startup sequence
Remote Control (IPSec tunnel)	Central management is enabled by default	25MB (per month)	Minimum keep-alive traffic

Note For deployments with heightened sensitivity toward data usage, the IPSec remote control tunnel can be disabled. Cloud-based reporting and configuration can still be accomplished via SMS commands that are not subject usage metering on mobile data plans. Please consult with support for more information before leveraging this approach, "Option 2" in the table below.

Note Charges for SMS messages may apply. Please consult your cellular carrier for billing details.

Service/function	Status/interval	Usage	Notes
Option 2 (Contact Digi for help)	IPSec disabled	2MB	Uses SMS on demand

Itemized Breakdown of Services via aView

Service/function	Status/interval	Usage	Notes	Protocol/port used
Syslog check-in	Every 30 minutes	1KB	Used for reporting and alerts	UDP 514 (syslog)
Configuration check-in	Once nightly -- 1am (UTC)	12KB	Recommended for remote management	TCP 443 (HTTPS)

Service/function	Status/interval	Usage	Notes	Protocol/port used
Boot-up sequence	Each device reboot	24KB	Used for reporting and remote management	UDP 123 (NTP) UDP 514 (syslog)
Device firmware upgrade	As needed (~8 releases per year)	10MB	Updates device firmware upon new release	TCP 443 (HTTPS)
Modem firmware upgrade	As needed (less frequent than device firmware updates)	60MB	Updates firmware on the embedded cellular modem	TCP 443 (HTTPS)
Remote control tunnel	Always-on, if enabled	25MB per month	Minimum keep-alive traffic	UDP 500 and 4500 (IPSec)

AT command access

To gain AT command access through the Digi 6330-MX, the tester must have a PC/laptop connected to one of the LAN Ethernet ports of the Digi 6330-MX. They should receive an IP address via DHCP from the Digi 6330-MX in the 192.168.0.100-250 range. If they do not receive a DHCP address, they can configure a static IP on the PC/laptop of 192.168.0.2/24 with a gateway of 192.168.0.1

1. Open a SSH session to the Digi 6330-MX.
2. Log into the device console as a user with admin access.
Depending on the device configuration, you may be presented with an additional menu. Type **a** for the Admin CLI.
3. Type **atcmd** and press **Enter**. Type **n** if you want exclusive access. This allows you to send AT commands to the device while still allowing the device to connect, disconnect, and/or reconnect to the Sprint network.

Example AT command access below:

```
$ ssh admin@192.168.0.1
Password:

Access selection menu:

a: Admin CLI
s: Shell
q: Quit

Select access or quit [admin] : a

Connecting now, 'exit' to disconnect from Admin CLI ...

> atcmd

Do you want exclusive access to the modem? (y/n) [y]: n
Starting terminal access to modem AT commands.
Note that the modem is still in operation.

To quit enter '~.' ('~.' if using an ssh client) and press ENTER
```

```
Connected
ati
Manufacturer: Sierra Wireless, Incorporated
Model: MC7455
Revision: SWI9X30C_02.24.03.00 r6978 CARMD-EV-FRMWR2 2017/03/02 13:36:45
MEID: 35907206045169
IMEI: 359072060451693
IMEI SV: 9
FSN: LQ650551070110
+GCAP: +CGSM
OK
```

Resetting your device

Note While the settings are reset, the device's firmware version remains the same.

To reset the device to factory default settings, press and release the **ERASE** button when the device is switched on. This will erase all device-specific settings (excluding any automatically generated keys/certificates) to their original state, and it will automatically reboot.

Out-of-band SMS commands

Note This feature is only available via aView.

A set of emergency remote commands can be sent via SMS to the device to provide Out-Of Band (OOB) recovery for the device. These SMS commands allow you to perform actions such as factory resets, reboot the device, and restore to the backup firmware partition, all without requiring the device to have an active IP (WAN) connection. Similar to the standard remote commands, these can be used to provide control over the device without any on-site interaction. To utilize this feature, SMS must be enabled for the SIM card used by the device. The complete list of SMS commands is defined in the [aView User Manual](#).



Support report

Often times, it is beneficial to download a support report from the device to provide to technical support. This report is a zipfile that contains all of the current details for the device's state and a full record of the system logs from the device.

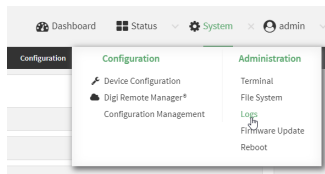
To obtain a support report from the device, login to the device's local web UI. To access the local web UI, the user must have a PC/laptop connected to one of the LAN Ethernet ports of the Digi 6330-MX. They should receive an IP address via DHCP from the Digi 6330-MX in the 192.168.2.100-250 range. If they do not receive a DHCP address, they can configure a static IP on the PC/laptop of

192.168.210.2/24 with a gateway of 192.168.210.1. Once the PC/laptop has an IP address, open the following URL in a browser on the PC:

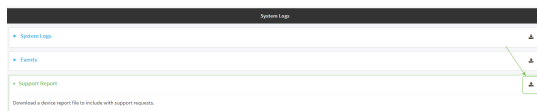
https://192.168.210.1

For firmware version 19.11.x or newer:

1. On the main menu, click **System > Logs**.

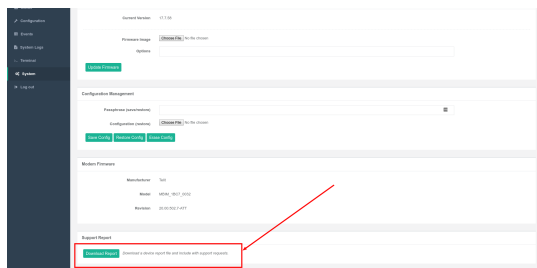


2. Collapse the system log viewer by click ▼ **System Logs**, or scroll down to **Support Report**.
3. Click to expand ► **Support Report**.
4. Click ⬇️ to generate and download the support report.



For firmware version 19.8.x or older:

1. On the main menu, click **System**.
2. In the **Support Report** section at the bottom of the page, click **Download Report**.



You may need to scroll down to locate the **Support Report** section .

Persistent system logs

As of December 6th, 2017, the default behavior for all Digi 6330-MXs is to have persistent system logs disabled. Information logged on the device will be erased when the Digi 6330-MX is powered off or rebooted.

Logging can be configured to persist between power cycles by enabling the **Preserve System Logs** checkbox nested under the **System > Log** menu option.

Note Logging across reboots should be enabled only to debug issues and then disabled ASAP to avoid unnecessary wear to the flash memory.

Settings

⊞ Central management ▾

⊞ Modem ▾

⊞ Network ▾

⊞ IPsec ▾

⊞ Firewall ▾

⊞ Services ▾

⊞ Authentication ▾

⊞ System ▾

Name ▾

Contact ▾

Location ▾

Banner ▾

⊞ Scheduled tasks ▾

⊞ Time ▾

⊞ Log ▾

Heartbeat interval ▾ 30m

⊞ Event categories ▾

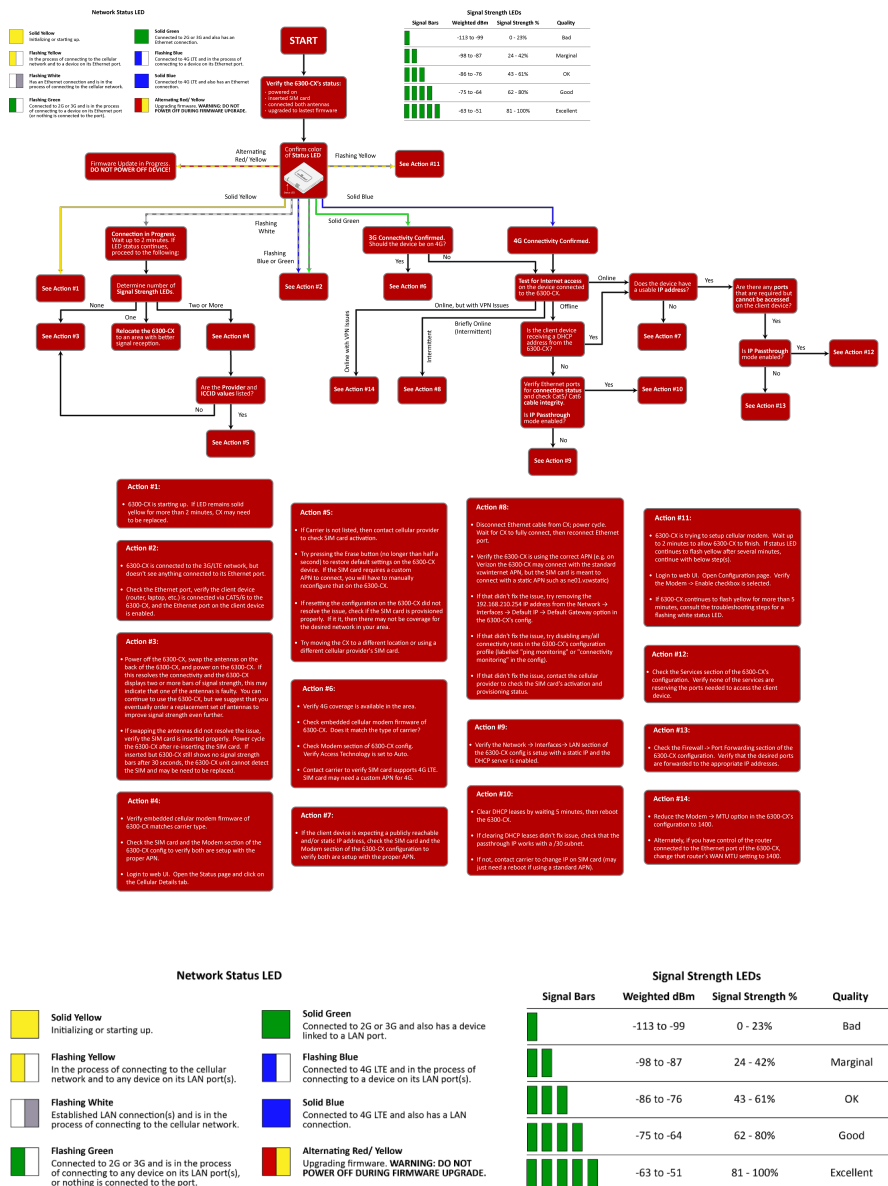
⊞ Server list ▾

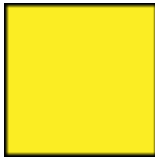
Preserve System Logs ▾ ☒

⊞ Monitoring ▾

⊞ NetFlow probe ▾

LTE troubleshooting tree



**Solid Yellow**

Digi 6330-MX is starting up.

**Flashing Yellow**

Digi 6330-MX is trying to setup cellular modem. Wait up to 2 minutes to allow the process to finish. If status LED continues to flash yellow after several minutes, continue with below step(s):

1. Login to web UI. Open Configuration page. Verify the **Modem -> Enable** check box is selected.
2. If the Digi 6330-MX continues to flash yellow for more than 5 minutes, consult the troubleshooting steps for a flashing white status LED.



Flashing White

Ethernet link detected, connection is in progress.

Wait up to 2 minutes. If LED status continues, determine the number of Signal Strength LEDs:

None

- Power off the Digi 6330-MX, swap the antennas on the back of the Digi 6330-MX, and power on the Digi 6330-MX. If this resolves the connectivity and there are two or more bars of signal strength, this may indicate that one of the antennas is faulty. You can continue to use the Digi 6330-MX, but we suggest that you eventually order a replacement set of antennas to improve signal strength even further.
- If swapping the antennas did not resolve the issue, verify the SIM card is inserted properly. Power cycle the Digi 6330-MX after re-inserting the SIM card. Wait 30 to 60 seconds. If the problem persists, the unit cannot detect the SIM and the Digi 6330-MX may need to be replaced.

One

Relocate the Digi 6330-MX to an area with better signal reception.

Two or more

Verify that the embedded cellular modem firmware matches the carrier type.

Check the SIM card and the Modem section of the config to verify both are set up with the proper APN.

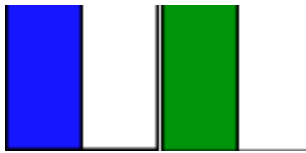
Login to the web UI. Open the Status page and click on the Cellular Details Tab. Are the **Provider** and **ICCID** values listed?

No

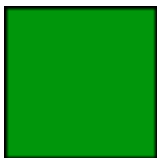
- If the proper Carrier is not listed, contact the cellular provider to verify SIM card activation.
- Try pressing the **Erase** button (no longer than half a second) to restore default settings. If the SIM card requires a custom APN to connect, you will have to manually reconfigure that on the Digi 6330-MX
- If resetting the configuration did not resolve the issue, check if the SIM card is provisioned properly. If it is, then there may not be coverage for the desired network in your area.
- Try moving the Digi 6330-MX to a different location or try using a different cellular provider's SIM card.

Yes

- Power off the Digi 6330-MX, swap the antennas on the back of the Digi 6330-MX, and power on the Digi 6330-MX. If this resolves the connectivity and there are two or more bars of signal strength, this may indicate that one of the antennas is faulty. You can continue to use the Digi 6330-MX, but we suggest that you eventually order a replacement set of antennas to improve signal strength even further.
- If swapping the antennas did not resolve the issue, verify the SIM card is inserted properly. Power cycle the Digi 6330-MX after re-inserting the SIM card. Wait 30 to 60 seconds. If the problem persists, the unit cannot detect the SIM and the Digi 6330-MX may need to be replaced.

**Flashing Blue or Green**

Digi 6330-MX is connected to the 3G/LTE network, but doesn't see anything connected to its Ethernet port. Check the Ethernet port, verify the client device (router, laptop, etc.) is connected via CAT5/6 to the Digi 6330-MX, and the Ethernet port on the client device is enabled



Solid Green

3G connectivity confirmed Should the device be on 4G?

Yes

- Verify 4G coverage is available in the area.
- Check embedded cellular modem firmware. Does it match the type of carrier?
- Check Modem section of Digi 6330-MX config. Verify Access Technology is set to Auto.
- Contact carrier to verify SIM card supports 4G LTE. SIM card may need a custom APN for 4G.

No

Test for Internet access on the device connected to the Digi 6330-MX.

Online

Does the device has a usable IP Address?

- **If no**, see if the client device is expecting a publicly reachable and/or static IP address, check the SIM card and the Modem section of the Digi 6330-MX configuration to verify both are set up with the proper APN.

Are there any ports that are required but cannot be accessed on the client device? Also check if the IP Passthrough has been enabled.

- **If yes**, check the Services section of the configuration. Verify none of the services are reserving the ports needed to access the client device.
- **If no**, check the **Firewall -> Port Forwarding** section of the configuration. Verify that the desired ports are forwarded to the appropriate IP addresses.

Offline

Is the client device receiving a DHCP address from the Digi 6330-MX?

- **If yes**, check if the IP Passthrough has been enabled.
 - If yes, are there any ports that are required but cannot be accessed on the client device? Also check if the IP Passthrough has been enabled.
 - If yes, check the Services section of the configuration. Verify none of the services are reserving the ports needed to access the client device.
 - If no, check the **Firewall -> Port Forwarding** section of the configuration. Verify that the desired ports are forwarded to the appropriate IP addresses.
 - If no, see if the client device is expecting a publicly reachable and/or static IP address, check the SIM card and the **Modem** section of the configuration to verify both are set up with the proper APN.

- **If no**, verify Ethernet ports for connection status and check Cat5/ Cat6 cable integrity. Is IP Passthrough mode enabled?
 - If yes, clear DHCP leases by waiting 5 minutes, then reboot the Digi 6330-MX. If clearing DHCP leases didn't fix issue, check that the passthrough IP works with a /30 subnet. If not, contact carrier to change IP on SIM card (may just need a reboot if using a standard APN).
 - If no, verify the **Network > Interfaces > LAN** section of the config is setup with a static IP and the DHCP server is enabled.

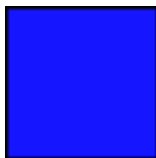
Online, but with VPN issues

Reduce the **Modem > MTU** option in the configuration to 1400.

Alternately, if you have control of the router connected to the Ethernet port of the Digi 6330-MX, change that router's WAN MTU setting to 1400.

Briefly online

1. Disconnect Ethernet cable from the Digi 6330-MX; power cycle. Wait for the Digi 6330-MX to fully connect, then reconnect Ethernet port.
2. Verify the Digi 6330-MX is using the correct APN (e.g. on Verizon you can connect with the standard vzwinternet APN, but the SIM card is meant to connect with a static APN such as ne01.vzwstatic)
3. If that didn't fix the issue, try removing the 192.168.210.254 IP address from the **Network > Interfaces > Default IP > Default Gateway** option in the config.
4. If that didn't fix the issue, try disabling any/all connectivity tests in the configuration profile (labelled "ping monitoring" or "connectivity monitoring" in the config).
5. If that didn't fix the issue, contact the cellular provider to check the SIM card's activation and provisioning status.



Solid Blue

4G connectivity confirmed

Test for Internet access on the device connected to the Digi 6330-MX.

Online

Does the device has a usable IP Address?

- **If no**, see if the client device is expecting a publicly reachable and/or static IP address, check the SIM card and the Modem section of the configuration to verify both are set up with the proper APN.

Are there any ports that are required but cannot be accessed on the client device? Also check if the IP Passthrough has been enabled.

- **If yes**, check the Services section of the configuration. Verify none of the services are reserving the ports needed to access the client device.
- **If no**, check the **Firewall -> Port Forwarding** section of the configuration. Verify that the desired ports are forwarded to the appropriate IP addresses.

Offline

Is the client device receiving a DHCP address from the Digi 6330-MX?

- **If yes**, check if the IP Passthrough has been enabled.
 - **If yes**, are there any ports that are required but cannot be accessed on the client device? Also check if the IP Passthrough has been enabled.
 - If yes, check the **Services** section of the configuration. Verify none of the services are reserving the ports needed to access the client device.
 - If no, check the **Firewall -> Port Forwarding** section of the configuration. Verify that the desired ports are forwarded to the appropriate IP addresses.
 - **If no**, see if the client device is expecting a publicly reachable and/or static IP address, check the SIM card and the Modem section of the configuration to verify both are set up with the proper APN.
- **If no**, verify Ethernet ports for connection status and check Cat5/ Cat6 cable integrity. Is IP Passthrough mode enabled?
 - **If yes**, clear DHCP leases by waiting 5 minutes, then reboot the unit. If clearing DHCP leases didn't fix issue, check that the passthrough IP works with a /30 subnet. If not, contact carrier to change IP on SIM card (may just need a reboot if using a standard APN).
 - **If no**, verify the Network -> Interfaces -> LAN section of the config is set up with a static IP and the DHCP server is enabled.

Online but with VPN issues

Reduce the **Modem > MTU** option in the configuration to 1400.

Alternately, if you have control of the router connected to the Ethernet port of the Digi 6330-MX, change that router's WAN MTU setting to 1400.

Briefly online

1. Disconnect Ethernet cable from the Digi 6330-MX; power cycle. Wait for the Digi 6330-MX to fully connect, then reconnect Ethernet port.
2. Verify the Digi 6330-MX is using the correct APN (e.g. on Verizon you can connect with the standard vzwinternet APN, but the SIM card is meant to connect with a static APN such as ne01.vzwstatic).
3. If that didn't fix the issue, try removing the 192.168.210.254 IP address from the **Network > Interfaces > Default IP > Default Gateway** option in the config.
4. If that didn't fix the issue, try disabling any/all connectivity tests in the configuration profile (labelled "ping monitoring" or "connectivity monitoring" in the config).
5. If that didn't fix the issue, contact the cellular provider to check the SIM card's activation and provisioning status.

FAQs

How do I factory reset the Digi 6330-MX?

1. Ensure that the device has been powered on for at least 30 seconds.
2. Briefly press the Erase button located on the back of the device.

What subnet does the Digi 6330-MX use?

By default, the Digi 6330-MX provisions IP addresses using DHCP over the LAN subnet of 192.168.2.1/24.

What size SIM card does the Digi 6330-MX use?

Standard mini-SIMs (2FF).

Does the Digi 6330-MX fail back to 3G?

Yes, if the Digi 6330-MX doesn't recognize a 4G/LTE network available, the device will automatically fallback to the highest available 3G network. Supported networks include DC-HSPA+, HSPA+, HSPA, EDGE, GPRS, GSM and CDMA.

Does the Digi 6330-MX support IPv6?

Yes. In passthrough mode, when the Digi 6330-MX receives an IPv6 prefix from the cellular network, it uses SLAAC to pass the prefix to the client device connected to its Ethernet port. The Digi 6330-MX will also pass the IPv6 DNS server using the SLAAC RDNSS option and stateless DHCPv6.

Regulatory guide

FCC

THIS EQUIPMENT HAS BEEN TESTED AND FOUND TO COMPLY WITH THE LIMITS FOR A CLASS A DIGITAL DEVICE, PURSUANT TO PART 15 OF THE FCC RULES. THESE LIMITS ARE DESIGNED TO PROVIDE REASONABLE PROTECTION AGAINST HARMFUL INTERFERENCE WHEN THE EQUIPMENT IS OPERATED IN A COMMERCIAL ENVIRONMENT. THIS EQUIPMENT GENERATES, USES, AND CAN RADIATE RADIO FREQUENCY ENERGY AND, IF NOT INSTALLED AND USED IN ACCORDANCE WITH THE INSTRUCTION MANUAL, MAY CAUSE HARMFUL INTERFERENCE TO RADIO COMMUNICATIONS. OPERATION OF THIS EQUIPMENT IN A RESIDENTIAL AREA IS LIKELY TO CAUSE HARMFUL INTERFERENCE IN WHICH CASE THE USER WILL BE REQUIRED TO CORRECT THE INTERFERENCE AT HIS OWN EXPENSE. INDUSTRY CANADA - CAN ICES-3(A)/NMB-3(A) THIS PRODUCT IS INTENDED FOR OPERATION IN A COMMERCIAL OR INDUSTRIAL ENVIRONMENT AND SHOULD NOT BE USED IN A RESIDENTIAL ENVIRONMENT. THIS PRODUCT HAS BEEN TESTED AND FOUND TO COMPLY WITH THE REQUIREMENTS OF: ICES-003 - INFORMATION TECHNOLOGY EQUIPMENT - LIMITS AND METHODS OF MEASUREMENT ISSUE 5, AUGUST 2012.

European Union

THIS PRODUCT MAY CAUSE INTERFERENCE IF USED IN RESIDENTIAL AREAS. SUCH USE MUST BE AVOIDED UNLESS THE USER TAKES SPECIAL MEASURES TO REDUCE ELECTROMAGNETIC EMISSIONS TO PREVENT INTERFERENCE TO THE RECEPTION OF RADIO AND TELEVISION BROADCASTS.

Supported Countries

FOR A FULL LIST OF CERTIFIED COUNTRIES GO VISIT: www.digi.com/legal/terms

End user license agreement

To view the end user license agreement, visit: www.digi.com/legal/terms

Accessing Admin CLI

Goal

To show how to access Admin CLI using Terminal on Unit or SSH.

Setup

For Terminal on Unit, you will need either:

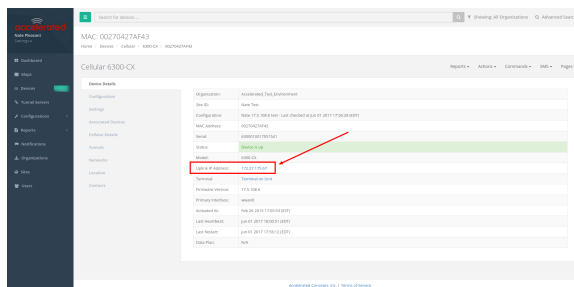
- Direct SSH access to the Digi 6330-MX device.
- Access to the aView management portal, and a Digi 6330-MX device online and syncing with aView. The device should be listed in aView as up (green status).

Details

aView uses the IPsec tunnel the Digi 6330-MX device establishes to ipsec.accns.com (or remote.accns.com) to provide terminal access to the console of the device.

Note For details on the monthly data usage for this access, refer to the following article: [Data usage estimates](#).

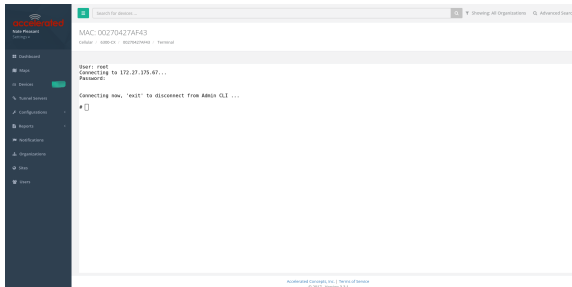
If a new configuration is applied to a Digi 6330-MX device , reboot the device so that it rebuilds the IPsec tunnel and reports the new IPsec local IP address to aView. You can verify that aView is using the IPsec local IP as the management IP by looking at the **Uplink IP Address** on the **Device Details** tab. This value should be set to a 192.x.x.x IP address when using ipsec.accns.com, or 172.x.x.x for remote.accns.com.



Using the Terminal on a Unit link

1. Once the correct management IP is reported from the Digi 6330-MX device to aView, click **Terminal on Unit** to open a page on aView that provides access to the console of the device.

2. Log into the device console as a user with admin access.
Depending on the device configuration, you may be presented with an additional menu. Type **a** for the Admin CLI.
3. At the Admin CLI prompt, press TAB to view available commands. The same is true for typing one of the commands followed by a space then hitting TAB. This will show the available options within that command. (See [Command breakdown](#).)



Direct ssh access

SSH access can be gained through a local connection to the Digi 6330-MX device. You can access the Digi 6330-MX device on its LAN IP address (default 192.168.2.1) or its default 192.168.210.1 IP address. Below is an example SSH login process.

1. SSH to the ACL device at its LAN IP address (default 192.168.2.1) or its default 192.168.210.1 IP address.
2. Log into the device console as a user with admin access.
Depending on the device configuration, you may be presented with an additional menu. Type **a** for the Admin CLI.
3. At the Admin CLI prompt, press TAB to view available commands. The same is true for typing one of the commands followed by a space then hitting TAB. This will show the available options within that command. (See [Command breakdown](#).)

```
$ ssh admin@192.168.2.1
$ password
Access selection menu:

a: Admin CLI
s: Shell
q: Quit

Select access or quit [admin] : a

Connecting now, 'exit' to disconnect from Admin CLI ...
#
```

Command breakdown

- **atcmd**—Run AT commands to cellular modem in the device
- **config**—Make config changes on the device, one at a time
- **exit**—Exit from the Admin CLI console

- **ping**—Ping an IP address or domain (Ctrl+c to stop)
- **reboot**—Reboot the device
- **show**—Display network or device version details
- **traceroute**—Perform traceroute to an IP address or domain

Antenna notes and solutions

Antenna terminology68

Physical specifications69

Antennas tested by Digi70

Antenna terminology

Electronics require antennas to convert data into RF signals (and vice versa). They are coupled with radio transmitters and/or receivers to process the information that is carried over cellular bands. Antenna design and functionality has evolved over time:

- **Internal antennas:** An antenna can be concealed within the casing of a device, as seen with most smart phones. Internal antennas are potentially more prone to interference due to the close grouping of electrical components.
- **External antennas:** Situating antennas further away from the rest of the circuit board can help alleviate interference due to electrical components by maximizing a device's natural reach. Instead of sitting inside the device directly next to the modem or transceiver, they screw into place using SMA connectors and protrude from the equipment (think "rabbit ears").
- **MIMO:** Multiple-Input and Multiple-Output (MIMO) technology expands the throughput capacity of a transceiver by leveraging multiple antennas to simultaneously convert RF signals into data (or vice versa), providing faster transfer speeds as a result. Think of it (loosely) as Carrier Aggregation for antennas—once again combining individual lanes into a single, coordinated superhighway. Networks must leverage MIMO antenna transmission to be technically considered 4G.

Physical specifications

Many Digi devices use industry-standard, female SMA connectors to affix antennas to the internal cellular radio. External antennas improve clarity when compared to internal antennas, which are prone to electromagnetic interference.

An extension coaxial cable can also enhance the reach of a device; however, that cabling causes attenuation—or a degradation in signal quality—due to the distance the signal travels. Significant attenuation typically begins at 30 feet of cabling.

Certain Digi products, for example, the Digi 6300-CX and Digi 6330-MX, are designed to provide the ability to place the unit where reception is best (moving the radio is always preferred). This allows the device to capture optimal Radio Frequency (RF) before converting it to IP packets and transmit data via Ethernet cabling, an approach that yields increased performance and cost savings over coax cabling.

Digi can also provide a battery pack for site surveys, creative mounting options, and a (passive) Power-over-Ethernet (PoE) injector to provide an efficient, flexible deployment at the lowest possible cost. Most Digi clients will not require third-party antennas unless deploying without PoE. It is always preferred to mount a PoE unit on an external wall via Ethernet and use the shortest coax cable required to run the external antenna to the outside of a building.



CRITICAL NOTE: Test the signal strength outside of the building to ensure you have cellular coverage in the area prior to any cabling work. **Tip:** Use the site survey battery to do this.

Antennas tested by Digi

Note Antenna information has been compiled by Digi to assist clients in finding and sourcing an antenna solution to best meet their application and business needs. The information on availability and pricing is for planning purposes only and may vary. Clients should test and validate their own applications prior to selecting an antenna for their project.

These antennas are omni-directional—that is, they offer the ability to send/receive signals from any direction. Directional antennas may improve RF sensitivity, but they will require an expert knowledge to find a specific cellular tower and maintain the ongoing fine-tuning that may be required to keep the antenna positioned properly. Due to the challenges of directional antennas, Digi typically focuses on MIMO omni-directional models.

Extra-small IoT paddle antennas



Manufacturer: [Taoglas Antennas Solutions](#)

Product: [TG.08.0113](#) and the [Product Datasheet](#)

MSRP: \$12 per antenna (\$24 for a pair)

Note Use two antennas for full MIMO Operation.

Deployment notes

This antenna is recommended for consideration when a project requires antennas with a small form factor (for example, digital signage, small enclosures, rack mounted, in-vehicle, and so on). The performance of these antennas is surprisingly good considering the size. Although testing has shown they may slightly under perform compared to the antennas included with your unit, these smaller antennas may provide the perfect balance between form factor and performance in your IoT application.

Large external MIMO antenna (outdoor rated)



Manufacturer: [EAD](#)

Product: [LMO7270](#) and the [Product Datasheet](#)

MSRP: \$129 with dual 5M coax cabling

Deployment notes

This is a hardened antenna designed to be mounted outdoors. This is a MIMO antenna with two short pig tail connectors and the overall dimensions are 187 mm in height and 106 mm at the base. Digi typically provides this antenna with a kit including dual coax cables at 5M in length. If you are using this antenna with a Digi PoE (for example, the Digi 6300-CX) we typically recommend you mount the unit on the inside and run the 5M cables to the outside. In this way, you save costs and eliminate attenuation (signal loss) by running Ethernet as far as possible and minimize the coax cable length. Digi testing of this antenna reveals performance gain.

Flat MIMO antenna #1



Manufacturer: [Taoglas Antennas Solutions](#)

Product: [Gemini LMA100](#) and the [Product Datasheet](#)

MSRP: \$99 with dual 5M cables

Deployment notes

This is an easy-to-use MIMO antenna. It offers a low-profile form factor that accommodates simple mounting. This model is manufactured by Taoglas and showed solid RF performance in our testing. The antenna has a square shape, sized at 164 mm x 164 mm x 36.5 mm. The antenna cabling is built into the antenna, and typically reaches only one meter, but it can be built (sized) to order (lead time can take up to 8 weeks). This antenna typically includes a stand that can be used instead of mounting. The pricing above is based on 5M cables (~15 feet) and the antenna is rated for indoor and outdoor use.

Flat MIMO antenna #2



Manufacturer: [Mobile Mark](#)

Product: [PNM2-LTE](#) and the [Product Datasheet](#)

MSRP: PNM2-LTE-1C1C-WHT-180 (includes Cabling @ 15 feet) \$176.40

Deployment notes

This is an additional easy-to-use MIMO antenna with a low-profile form factor and simple mounting. This model is manufactured by Mobile Mark and showed solid RF performance in our testing. With a square form factor of 146 mm x 146 mm x 18 mm, the antenna cabling is built into the antenna and can be sized to order (typically lead time from the manufacturer is 2 weeks).

Paddle extender



Deployment notes

This unique product (termed *the paddle extender*) is designed to move the standard LTE antennas to a more optimal spot to obtain better RF connectivity. A typical use can may be where the unit is installed in a metal enclosure or rack (think of a data center or digital signage enclosure). The paddle antennas can be mounted to the top SMA connector, escaping the limitations of having to stay affixed to the device's chassis. Remote mounting is then simplified thanks to the paddle extender's magnetic base (diameter of 48mm [1.9 inches]). The length of the cable 50cm (19.7 inches).